

DESCRIPTION Aromatic one-component PU resin. Polyester based. In solvent mixture.
Soft hand. Good adhesion to plasticized PVC. Good resistance to solvents.

USE Adhesive for PU and PU/PVC articles to be used when a soft hand is required.

Characteristics of the product	<i>Aspect:</i>	Viscous liquid
	<i>Dry Content:</i>	35,00%± 1
	<i>Solvent/s</i>	DMF/TOL
	<i>Viscosity (25 °C)</i>	20.000 - 40.000 mPa.s

Physical characteristics of the dry film	<i>Modulus 100% (Kg/cm2):</i>	30
	<i>Modulus 300% (Kg/cm2):</i>	65
	<i>Tensile Stenght(Kg/cm2):</i>	180
	<i>Elongation(%):</i>	690
	<i>T.Kofler (softening) (°C):</i>	200
	<i>T.Kofler (melting point)(°C):</i>	220

Modifiers	<i>For the cross-linking</i>	IMACAT 75, IMACAT BM + IMACID BV
	<i>For the pigmentation</i>	NOVA TC ND
	<i>For the colouring</i>	IMACOLOR

Packing	<i>Metal drums of Kgs:</i>	200
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Storage The product must be stored at temperatures between -1 °C and 30 °C. In this conditions the product is stable for 6 months

Notes KEEP PACKINGS PERFECTLY SEALED
SHELTER FROM MOISTURE

Legend	N.A. = NOT APPLIABLE	N.D. = NON DETERMINED	F.C. = FORD CUP				
<i>First issuing date:</i>	04/11/2011	<i>Revision date:</i>	29/03/2022	<i>Revision nr.:</i>	6	<i>Print date:</i>	15/02/2023

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