

DESCRIPTION Aliphatic one-component top-skin. One-solvent. Medium-Stiff.
 For patent articles.

USE The product can be used as it is or mixed with other aliphatic IMAPUR series.
 It is particularly suitable for articles obtained from glossy paper.

Characteristics of the product

<i>Aspect:</i>	Viscous liquid
<i>Dry Content:</i>	25,00± 1%
<i>Solvent/s</i>	DMF
<i>Viscosity:</i>	15.000 - 30.000 mPa.s

Physical characteristics of the dry film

<i>Modulus 100% (Kg/cm2):</i>	155
<i>Modulus 300% (Kg/cm2):</i>	450
<i>Tensile Stenght(Kg/cm2):</i>	470
<i>Elongation(%):</i>	310
<i>T.Kofler (softening) (°C):</i>	210
<i>T.Kofler (melting point)(°C):</i>	224

Modifiers

<i>For dilution</i>	DMF, IPA/TOL (MIX)
<i>For the pigmentation</i>	NOVA TC ND
<i>For the colouring</i>	IMACOLOR
<i>To improve the spreading</i>	IMASI 20, IMACEL F7

Packing Metal drums of Kgs: 200

Storage The product must be stored at temperatures between -1 °C and 30 °C. In this conditions the product is stable for 6 months

Notes

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Legend	N.A. = NOT APPLIABLE	N.D. = NON DETERMINED	F.C. = FORD CUP
<i>First issuing date:</i>	19/04/2000	<i>Revision date:</i>	09/04/2015
		<i>Revision nr.:</i>	3
		<i>Print date:</i>	04/04/2018