

## **Description**

HPR-500 is a medium-viscosity cosolvent soluble Polyamide Resin for use in Flexo and Gravure Inks on untreated olefinic substrates.

#### **Characteristics**

- Fast solvent release
- Excellent adhesion towards BOPP, PE,
   Cellophane and metalized films
- Excellent deep freeze resistance
- Good chemical resistance
- Good compatibility with Nitrocellulose, Ketonic Resins, Epoxy Resins
- Excellent flexibility

# **Suggested Application**

- Flexo and Gravure Inks on HDP, BOPP
   & coextruded PP film
- O High printing speeds up to 300 m/min

## **Typical Properties**

Amine value [mg KOH/g]  $\leq 2$ Acid value [mg KOH/g]  $\leq 10$ Appearance light brownish solid

Softening Point [°C] 95 - 100

Viscosity\* @ 30 °C, 25 - 30

FCB4 [s]

\*in 35% Toluene + 15% IPA

### **Storage**

The resin should be stored in original, unopened packaging in a cool, dry place and should not be exposed to direct sunlight. Typical storage temperatures should be between 15 °C and 30 °C.

#### **Shelf Life**

The product has a shelf life of at least 9 months from the date of manufacture.

### **Safety**

When handling this product, please work according to the advice and information given in the safety data sheet and observe protective and workplace hygiene measures adequate for handling chemicals.

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